



Technical Specification

Silicon core tube specification and size tolerance

Specification OD/ID (mm)	Outside Diameter(mm)		Wall thickness and tolerance/mm		Roundness Tolerance(%)	
	DN	Tolerance	Standard Thickness	Tolerance	Before coiled	After coiled
32/26	32	0.3 0	2.5	0.3 0	≤2	≤3
34/28	34	0.3 0	3	0.3 0	≤2	≤3
40/33	40	0.4 0	3.5	0.35 0	≤2.5	≤3.5
46/38	46	0.4 0	4	0.35 0	≤3	≤5
50/41	50	0.5 0	4.5	0.4 0	≤3	≤5
63/54	63	0.6 0	5	0.4 0	≤3	≤5

Note: Specifications, sizes and tolerances of the auxiliary pipes shall be negotiated by both parties

Specification (DN)/mm	Standard Length/m	Tolerance of length/%
32/26	3000	≥+0.3
34/28	3000	≥+0.3
40/33	2000	≥+0.3
46/38	1500	≥+0.3
50/41	1500	≥+0.3
63/54	1000	≥+0.3